



KUSCH engineer project-specific seismic solutions that minimise material use, reduce labour, and actually work when you're on site. Every solution is designed for compliance with AS1170.4 and AS5216, while reducing construction complexity. We support your team from concept to install - solving seismic, structural and buildability challenges directly on site. We design mechanical, electrical, fire, and hydraulic services, along with other non-structural elements.

We Deliver:



KUSCH uses dynamic analysis to calculate how far your services will swing in an earthquake. This allows us to reduce the amount of bracing required on site - saving time, labour, and materials.



Services Support Design

We provide seismic and structural design of supports and fixings including:

- Concrete anchors to AS5216
- Shallow embedment requirements
- Anchoring to hollowcore, blockwork or timber
- Anchor schedules and fixing registers
- C1 & C2 seismic anchors
- Fire-rated service supports
- Supply of Seismic Bracing Materials
- Additional Structural Loads Mandated by the NCC: Wind, Thermal & Building Movement



Braced Seismic Solutions

KUSCH designs efficient, code-compliant braced seismic systems tailored to your service layout. Our approach ensures optimal bracing placement while reducing unnecessary materials, installation time, and on-site complexity.



BIM-IntegratedSeismic Coordination

Our seismic designs are fully modelled in Revit, delivering:

- Clash-free layouts
- Nested bill of materials with cut lengths
- Unique brace tags for QA
- Trimble points for precise pre-drilled anchor placement

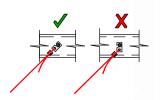
This document sets out the desired installation methodology for our most common brace solutions.

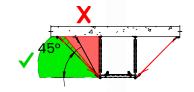


1. TYPICAL INSTALLATION PRINCIPLES

PAGES 1 - 8

- INSTALLATION ANGLES
- CONNECTIONS TO PURLINS (HANGERS AND CABLES)
- JOINING CABLES
- TRAPEZE CONNECTION DETAILS









2. SEISMIC CABLE KITS

PAGES 9-18

- TWO-WAY CABLE BRACES
- FOUR-WAY CABLE BRACES
- SPLIT FOUR-WAY CABLE BRACES
- FOUR-WAY CABLE BRACE TO FAN / FCU









3. STRUT POSTS - K1 & C2/3/4

PAGES 19-24

- SUPA STRUT AND 41mm STRUT
- 2-POST TRAPEZE AND SINGLE POST TRAPEZE



















4. 41mm STRUT BRACES

PAGES 25-28

- CANTILEVER WALL BRACES
- BRACES AT WALL PENETRATIONS
- COLUMN CLAMPS
- TRAPEZE BRACES





















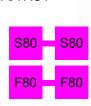


PAGES 29 - 32

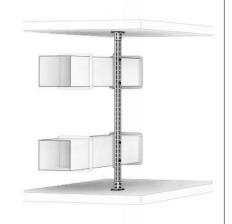
5. **SUPA STRUT BRACES**

- CANTILEVER POSTS FROM SOFFIT / FLOOR AND FLOOR-TO-SOFFIT
- SUPA STRUT HURDLES / TRAPEZE
- FIXING DUCT TO SUPA STRUT
- FIXING PIPE TO SUPA STRUT



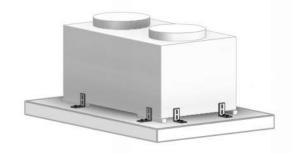




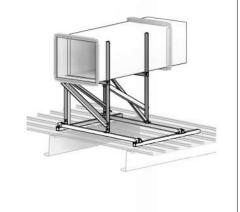


6. **MECHANICAL EQUIPMENT RESTRAINT**

- FLOOR MOUNTED MECHANICAL EQUIPMENT
- ROOF MOUNTED MECHANICAL EQUIPMENT
- SEISMIC SNUBBERS
- TANK RESTRAINT

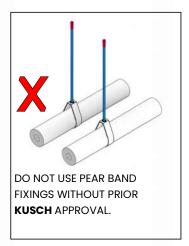


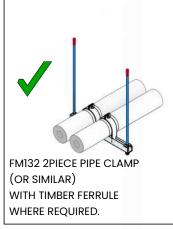
PAGES 33 - 34

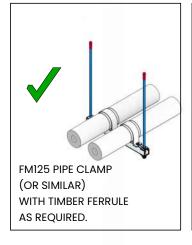


At every instance, use:

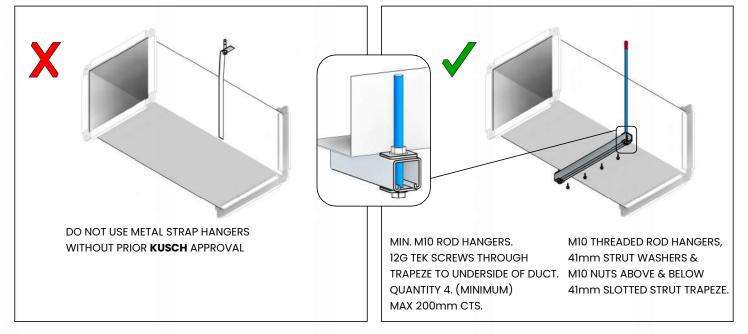
- Seismic rated concrete anchors as approved by KUSCH.
- 41mm strut washer and locking nut above and below trapeze.
- Stiffeners to rod as specified by **KUSCH**.
- M10 (minimum) rod hangers.

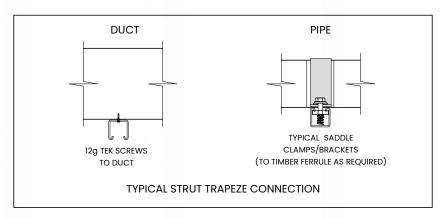




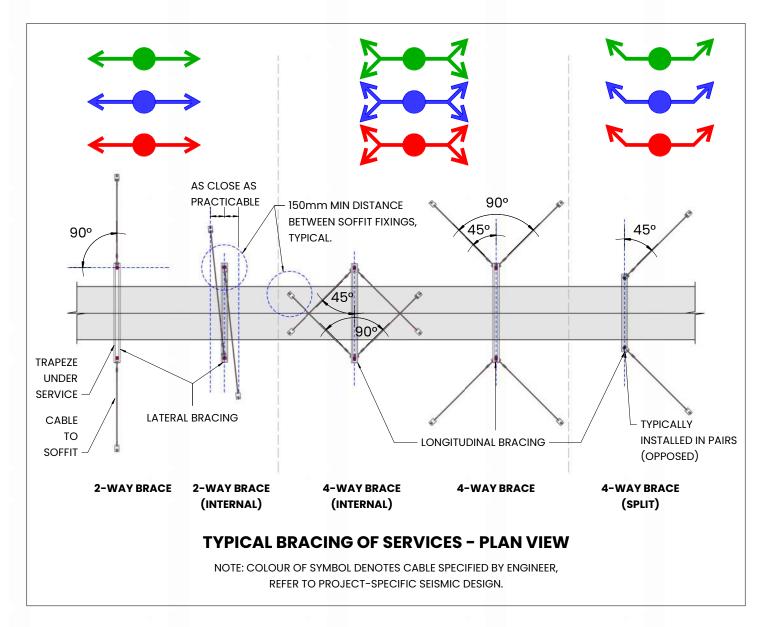


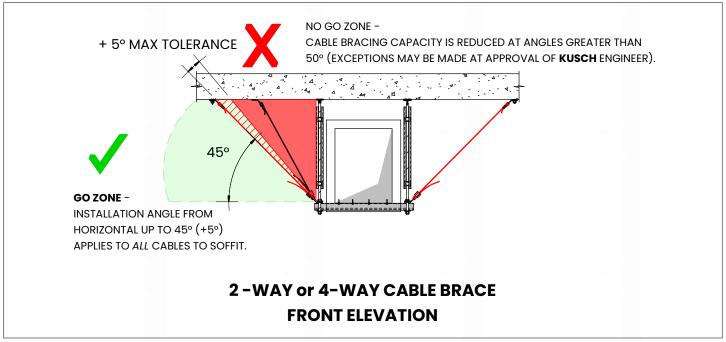


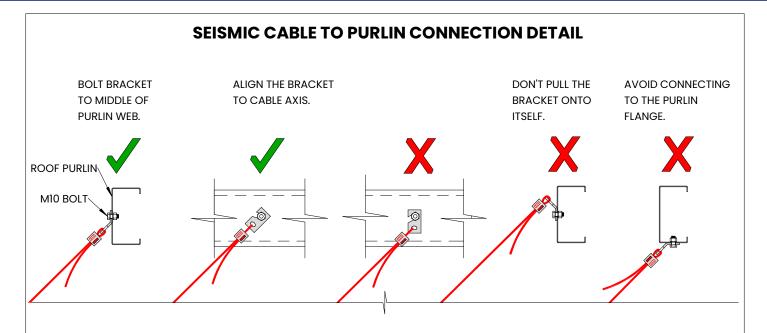












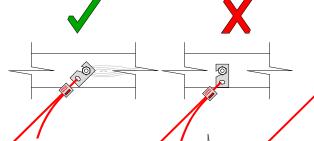
SEISMIC CABLE TO TIMBER TRUSS CONNECTION DETAIL

BOLT BRACKET TO MIDDLE OF TIMBER BEAM/ TRUSS. ALIGN THE BRACKET TO CABLE AXIS.

DON'T PULL THE BRACKET ONTO ITSELF.

AVOID CONNECTING TO THE SHORT SIDE OF THE TIMBER PROFILE.

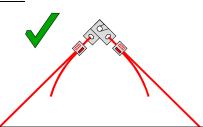


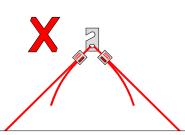






IMPORTANT!





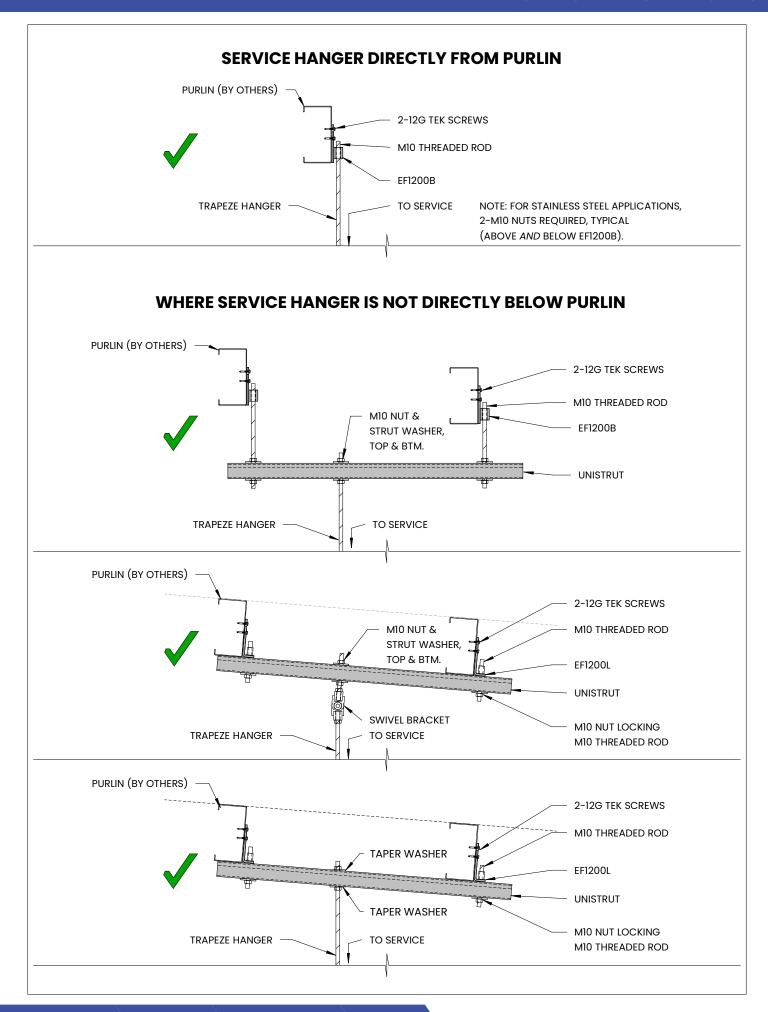
DO:

- HAND TIGHTEN CABLE USING ZIP-CLIP CABLE JOINER.
- ADJUST Zip-Clip CABLE JOINER USING RELEASE PINS IF REQUIRED.
- LEAVE A TAIL AT FREE END OF CABLE PASSING THROUGH Zip-Clip CABLE JOINER, MIN. 150mm.
- ALIGN 45° ANGLE BRACKETS AT EACH END SO THAT BOTH HOLES ON ANGLE BRACKETS ARE IN LINE WITH CABLE, AND CABLE IS PULLING ON NEAREST HOLE.
- USE ROD STIFFENERS AS SPECIFIED BY KUSCH.

DO NOT:

- DO NOT ALLOW CABLE TO CONTACT ANY SERVICE, STRUCTURE, PLANT, HANGING ROD, BRACE ETC. ALONG ITS ENTIRE LENGTH.
- DO NOT ATTACH 2off OR MORE CABLES TO 1off SB /NR 45° ANGLE BRACKET.
- DO NOT OVER-TIGHTEN CABLE IN ABSENCE OF ROD-STIFFENER. IF HANGING ROD BUCKLES, THE CABLE CANNOT PROVIDE ADEQUATE RESTRAINT.
- DO NOT BOLT 45° BRACKETS TO PURLIN FLANGES.



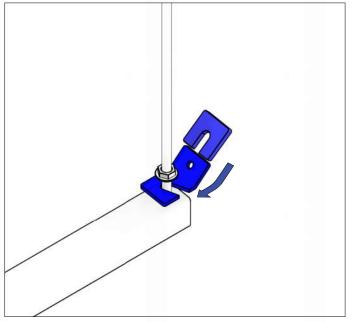


WHERE CABLE CONNECTION DIRECTLY TO PURLIN, AS PER PREVIOUS PAGE, CAN NOT BE ACHIEVED, FIX CABLE AS PER BELOW. PURLIN (BY OTHERS) M10 BOLT, NUT AND STRUT WASHER, TOP & BTM. 2-12G TEK SCREWS M10 THREADED ROD EF1200L UNISTRUT TRAPEZE HANGER M10 NUT LOCKING / BRACED SERVICE M10 THREADED ROD ADDITIONAL HANGERS WILL REQUIRE ADDITIONAL ENGINEERING. XX DO NOT OVERLOAD STRUT.

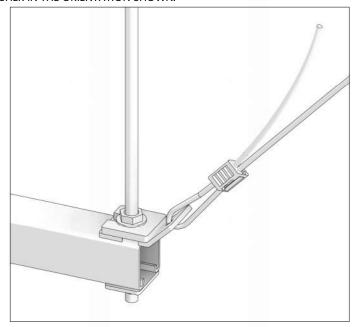


FIXING CABLE TO TYPICAL TRAPEZE

AT EACH CABLE LOCATION, FIT LARGE PLATE SLOTTED HOLE WASHER IN THE ORIENTATION SHOWN.

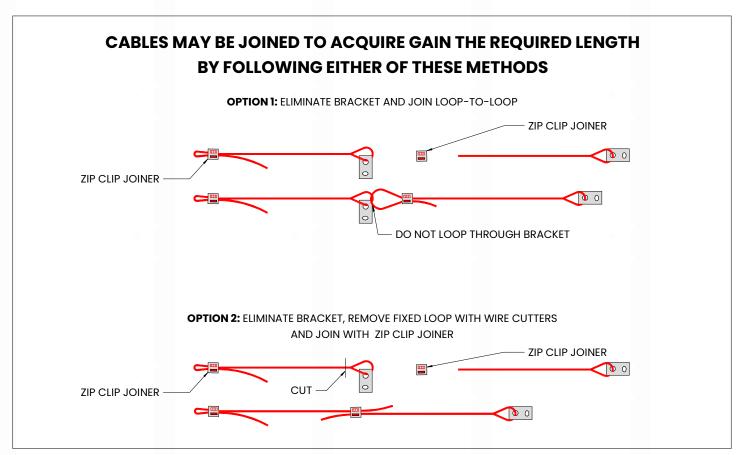


WIND UP TOP M10 NUT AND WASHER, PLACE CABLE BRACKET AND CABLE SLOTTED SQUARE WASHER AS SHOWN.



LOCK CABLE BRACKETS TO STRUT TRAPEZE WITH BOTH M10 NUT AND WASHER OVER, AND STRUT WASHER AND M10 NUT UNDER.

THEN TENSION CABLES AS PER MANUFACTURERS INSTALLATION SPECIFICATIONS.



ZIP		ZIP-CLIP SEISMIC RATED BRACE SCHEDULE C1 ANCHORS Brace Angle MAX 45°			
BRACE SYMBOL	Zip-Clip Cable Type	DEWALT Slab Connection	ICCONS Thru-bolt Slab Connection	HILTI HST3	ICCONS FM753 Slab Connection
\leftarrow R \rightarrow	RED (2mm)	M10x90 PTB-ETA1-PRO	M10x90 Thru-bolt	M10x90 HST3	M10x90 ICCONS-FM753
←B →	BLUE (3mm)		M12x140 Thru-bolt	M10x90 HST3	M10x90 ICCONS-FM753
←6 →	GREEN/YELLOW (4mm)		M12x140 Thru-bolt	M12x115 HST3	M12x110 ICCONS-FM753

ZIP		ZIP-CLIP SEISMIC RATED BRACE SCHEDULE C2 ANCHORS Brace Angle MAX 45°		
Brace Symbol	Zip-Clip Cable Type	HILTI Slab Connection	ICCONS Thru-bolt Slab Connection	ICCONS FM753 Slab Connection
←R →	RED (2mm)	M10x90 HST3	M10x90 Thru-bolt	M10x90 ICCONS-FM753
←B →	BLUE (3mm)	M10x90 HST3	M12x140 Thru-bolt	M10x90 ICCONS-FM753
← G→	GREEN/YELLOW (4mm)	M12x115 HST3	M12x140 Thru-bolt	M12x110 ICCONS-FM753

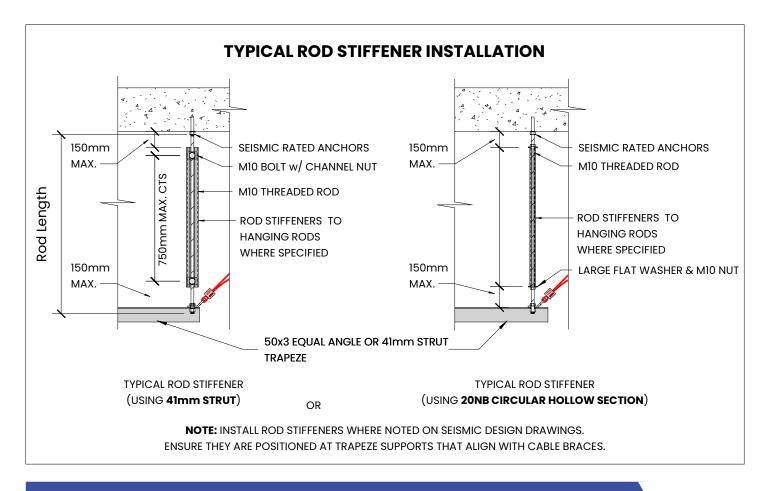
USING M12x110 ICCONS FM753 FOR A BLUE KIT REQUIRES A SEPARATE PURCHASE OF AN ANGLE BRACKET WITH A 13mm DIAMETER HOLE.

C2 Anchors are usually required in importance level 4 (il4) buildings.

Please contact **KUSCH** for clarification if you are unsure whether C1 or C2 anchors are required.

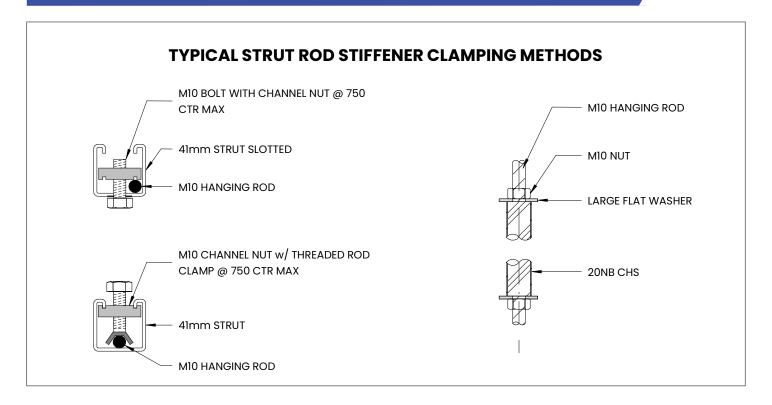
If you would like to use an anchor not listed above, please contact **KUSCH** and we can assess the anchor to determine it's suitability.

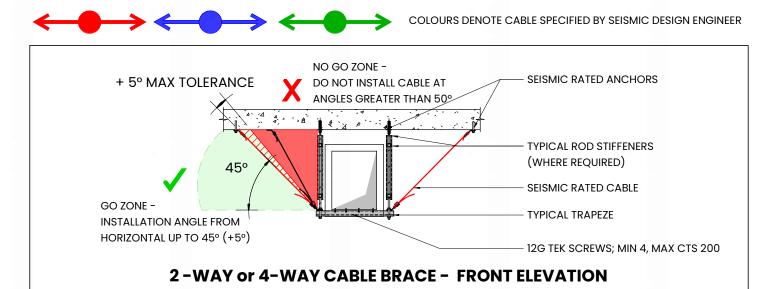




Rod Stiffeners >750mm UNO.

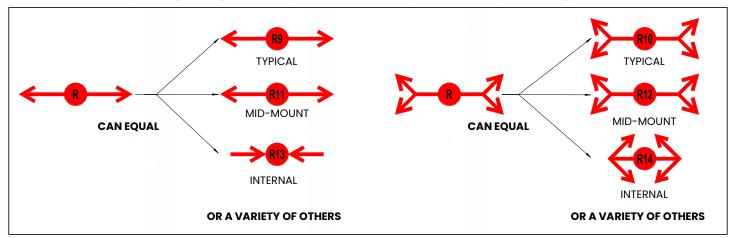
Contact **KUSCH** for removal on a case by case basis once your hanging rod lengths are confirmed.





The seismic engineering design may specify 2-way cable braces, these can be **swapped** for variations of a typical 2-way cable trapeze to allow clearance to adjacent services.

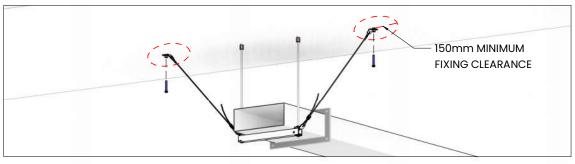
HOW TO APPLY ALTERNATIVE CABLE BRACE TYPES.



TWO-WAY CABLE KITS OF THE SAME KIT COLOUR ARE INTERCHANGEABLE WITH THESE CONFIGURATIONS: TYPICAL, MID-MOUNT, INTERNAL.

FOUR-WAY CABLE KITS OF THE SAME KIT COLOUR ARE INTERCHANGEABLE WITH THESE CONFIGURATIONS: TYPICAL, MID-MOUNT, INTERNAL.

CLEARANCE AROUND ANCHORS.



CLEARANCE TO ANCHORS - 150mm CLEARANCE AROUND ANCHORS





COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

TYPICAL 2-WAY (DUCT)	SCHEDULE	
	TYPE	R9, B9 or G9
Ku	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
1 .	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES
	STRUT WASHER	4
	M10 HEXNUT	4
	12g TEK SCREWS	MIN Qty: 4; MAX 200mm CTS

TYPICAL 2-WAY CABLE BRACE ALTERNATIVE. THESE ALLOW CABLES TO CLEAR ADJACENT SERVICES. OPTION TO ORIENT CABLES INTERNALLY, ALLOW 150mm MIN. CLEARANCE BETWEEN ANCHORS, FIXING TO DUCT WITH TEK SCREWS THROUGH TOP AND BOTTOM TRAPEZE.

2-WAY MID-MOUNT (DUCT)	SCHEDULE	
	TYPE	(R11, B11 or G11) OR (R13, B13 or G13)
t t	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
R13	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES (x 2)
	STRUT WASHER	8
	M10 HEXNUT	8
3	12g Tek Screws	MIN Qty: 8; MAX 200mm CTS



COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

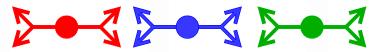
TYPICAL 2-WAY CABLE BRACE. THESE ALLOW PIPES TO SHARE GRAVITY SUPPORT.

OPTION TO ORIENT CABLES INTERNALLY, ALLOW 150mm MIN. CLEARANCE BETWEEN ANCHORS.

TYPICAL 2-WAY TRAPEZE (PIPE)	SCHEDULE	
	TYPE	(R15, B15 or G15) OR (R17, B17 or G17)
KID	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
→R17←	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
r.	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
٠, ١	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES
	STRUT WASHER	4
	M10 HEXNUT	4
	12g Tek Screws	N/A PIPE FIXED TO TRAPEZE WITH FM132 OR FM125

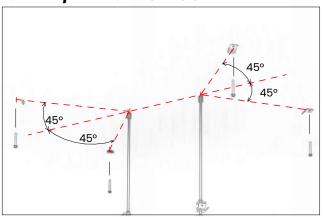
TYPICAL 2-WAY (PIPE)	SCHEDULE	
	TYPE	R19, B19 or G19
KIY	CABLE KIT COLOUR	RED, BLUE or GREEN
PREFERED	CABLE LENGTH	2m, 3m, or 5m
\	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
OPTION - LOCK CABLES AT	ROD ANCHORS	Qty: 1 Type: AS SPECIFIED (SEISMIC RATED)
CLIP NUT (OVER).	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	N/A
	STRUT WASHER	N/A
	M10 HEXNUT	1
	12g Tek Screws	N/A

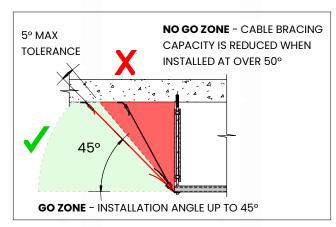




COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

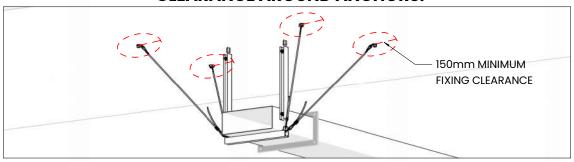
CABLE / HANGER SETOUT





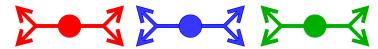
LAYOUT OF CABLE ANCHORS ON SOFFIT CRITICAL TO ACHIEVE DESIGN CAPACITY. FIX CABLE KIT BRACKETS WITH SEISMIC RATED ANCHORS.

CLEARANCE AROUND ANCHORS.



CLEARANCE TO ANCHORS - 150mm CLEARANCE AROUND ANCHORS

TYPICAL 4-WAY (DUCT)	SCHEDULE	
K - 1	TYPE	R10, B10 or G10
R10	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 4 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	4
4	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
\frac{1}{2}	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES
	STRUT WASHER	4
	M10 HEXNUT	4
	12g Tek Screws	MIN Qty: 4; MAX 200mm CTS



COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

TYPICAL 4-WAY CABLE BRACE ALTERNATIVES. THESE ALLOW CABLES TO CLEAR ADJACENT SERVICES.

OPTION TO ORIENT CABLES INTERNALLY, ALLOW 150mm MIN. CLEARANCE BETWEEN ANCHORS, FIXING TO DUCT WITH TEK SCREWS THROUGH TOP *AND* BOTTOM TRAPEZE.

4-WAY MID-MOUNT (DUCT)	SCHEDULE	
K A 1	TYPE	(R12, B12 or G12) OR (R14, B14 or G14)
RIZ	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	4
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 4 Type: AS SPECIFIED (SEISMIC RATED)
R14	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES (x 2)
	STRUT WASHER	8
	M10 HEXNUT	8
	12g TEK SCREWS	MIN Qty: 8; MAX 200mm CTS

TYPICAL 4-WAY CABLE BRACE **ALTERNATIVE**. THESE ALLOW PIPES TO SHARE GRAVITY SUPPORT *AND* ALLOWS CLEARANCE TO ADJACENT SERVICES.

OPTION TO ORIENT CABLES INTERNALLY, ALLOW 150mm MIN. CLEARANCE BETWEEN ANCHORS.

TYPICAL 4-WAY TRAPEZE (PIPE)	SCHEDULE	
K - 1	TYPE	(R16, B16 or G16) OR (R18, B18 or G18)
, R16	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 4 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	4
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
110	ROD STIFFENER	WHERE HANGING LENGTH >750mm
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES
	STRUT WASHER	4
	M10 HEXNUT	4
	12g Tek Screws	N/A PIPE FIXED TO TRAPEZE WITH FM132 OR FM125

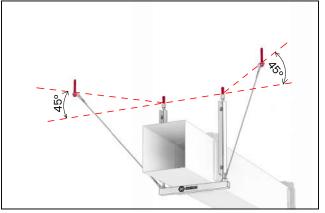




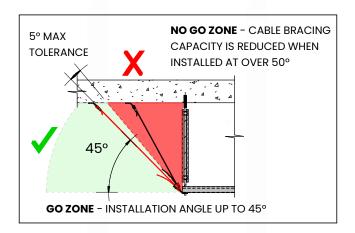
COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

Installed in pairs to provide lateral and longitudinal restraint. Alternative to typical four-way cable brace, splitting the cables into two pairs to help avoid clash.

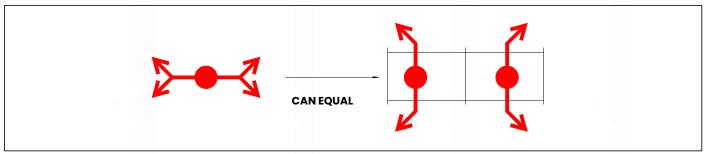
CABLE / HANGER SETOUT



INSTALL A PAIR OF CABLES, 45° FROM VERTICAL & 45° AROUND FROM PERPENDICULAR TO SUSPENDED SERVICE.

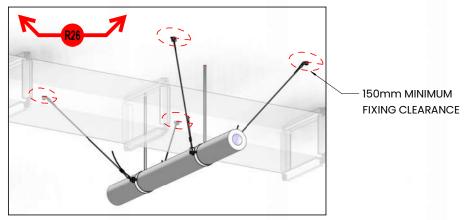


HOW TO APPLY ALTERNATIVE CABLE BRACE TYPES.



SPLIT A 4-WAY CABLE BRACE ACROSS TWO TRAPEZE TO ENABLE CLEARANCE TO ADJACENT SERVICES.

CLEARANCE AROUND ANCHORS.



ALTERNAITVE TO 4WAY CABLE BRACE, TYPICALLY INSTALLED IN PAIRS FACING OPPOSING DIRECTIONS. ALLOWS FOR CLEARANCE TO ADJACENT SERVICES.

SPLIT FOUR-WAY CABLE BRACE - FCU & FAN

PLEASE READ THESE INSTRUCTIONS IN CONJUNCTION WITH THE DETAILS WITHIN SECTION 1 TO ACHIEVE OPTIMAL CAPACITY FROM CABLES.



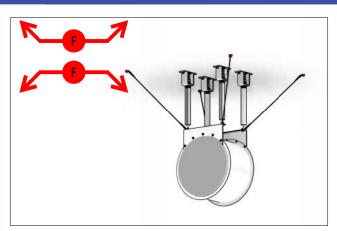
COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

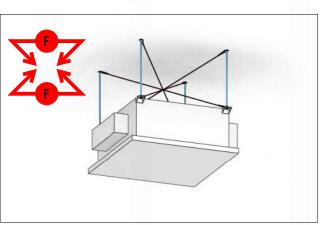
SPLIT 4-WAY - FAN	SCHEDULE	
K - 1	TYPE	F
	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 1 Type: AS SPECIFIED (SEISMIC RATED)
	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	N/A
	STRUT WASHER	N/A LARGE FLAT WASHER TO FAN PLATES / FCU BRACKETS
	M10 HEXNUT	4
	12g Tek Screws	N/A

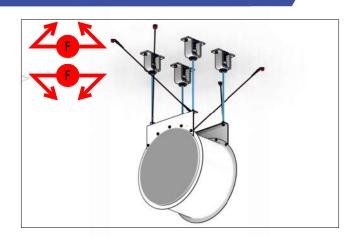
The below are all suitable variations of the split 4-way cable brace,

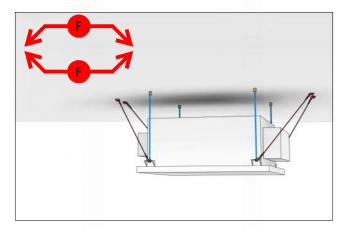
They are designed to allow clearance to adjacent services.

Use seismic spring mounts as required and maintain 150mm minimum clearance between anchors.











SPLIT FOUR-WAY CABLE BRACE - DUCT

PLEASE READ THESE INSTRUCTIONS IN CONJUNCTION WITH THE DETAILS WITHIN SECTION 1 TO ACHIEVE OPTIMAL CAPACITY FROM CABLES.



COLOURS DENOTE CABLE SPECIFIED BY SEISMIC DESIGN ENGINEER

TYPICAL SPLIT 4-WAY (DUCT)	SCHEDULE	
K - 1	TYPE	R22, B22 or G22
R22	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
 	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
·	41mm STRUT TRAPEZE	LENGTH VARIES
	STRUT WASHER	4
	M10 HEXNUT	4
	12g Tek Screws	MIN Qty: 4; MAX 200mm CTS

TYPICAL SPLIT 4-WAY CABLE BRACE **ALTERNATIVE**. THESE ALLOW CABLES TO CLEAR ADJACENT SERVICES. **OPTION** TO ORIENT CABLES INTERNALLY, ALLOW 150mm MIN. CLEARANCE BETWEEN ANCHORS, FIXING TO DUCT WITH TEK SCREWS THROUGH TOP *AND* BOTTOM TRAPEZE.

SPLIT 4-WAY MID-MOUNT & MID-MOUNT INTERNAL (DUCT)	SCHEDULE	
K - 1	TYPE	R24, B24 or G24
R24	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 2 Type: AS SPECIFIED (SEISMIC RATED)
R25	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	LENGTH VARIES (x 2)
	STRUT WASHER	8
	M10 HEXNUT	8
	12g Tek Screws	MIN Qty: 8; MAX 200mm CTS



SPLIT 4-WAY (PIPE)	SCHEDULE	
PREFERRED OPTION - LOCK CABLES AT CLIP NUT (OVER).	TYPE	R26, B26 or G26
	CABLE KIT COLOUR	RED, BLUE or GREEN
	CABLE LENGTH	2m, 3m, or 5m
	CABLE ANCHORS	Qty: 2 Type: AS SPECIFIED (REFER TO SECTION 1 ANCHOR CHART)
	CABLE QTY	2
	MAX. CABLE ANGLE	FROM HORIZONTAL, UP TO 45°
	M10 ROD	LENGTH VARIES
	ROD ANCHORS	Qty: 1 Type: AS SPECIFIED (SEISMIC RATED)
	ROD STIFFENER	WHERE SPECIFIED BY KUSCH
	ROD STIFFENER FIXINGS	@ 700mm CTS (WHERE 41mm STRUT IS USED AS ROD STIFFENER)
	41mm STRUT TRAPEZE	N/A
	STRUT WASHER	N/A
	M10 HEXNUT	1
	12g Tek Screws	N/A





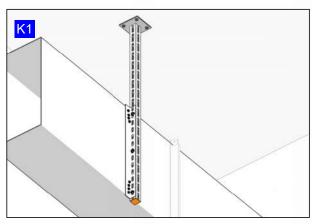


- DUCT

SP50 posts are available with welded baseplates, in 750, 1000 & 1500mm lengths.

The fixing methods shown here for K1 (suspended SP50 post) can also be applied to floor fixed SP50 post (K1f) and wall fixed K1.

FIX 4- HILTI M10x90 HST3 **OR** 4-M10x90 ICCONS FM753 **OR** APPROVED EQUIVALENT. ALL INSTALLED IN ACCORDANCE WITH MANUFACTURERS SPEC. 80mm MIN. EDGE DISTANCE.



TYPICAL K1 TO DUCT FIXING.

FIX 50x3 DURAGAL EQUAL ANGLE TO DUCT WITH 12g TEK SCREWS: Qty 8 Min.

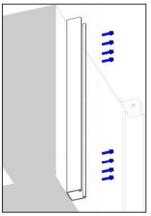
(4- WITHIN TOP 100mm,

4- WITHIN BOTTOM 100mm)

FIX 50x3 DURAGAL EQUAL ANGLE TO POST WITH MI0 BOLT THROUGH (MI0x75) WITH 2-FMI063 AT MAX 400mm CTS.

Alternative fixing options for K1 posts to duct.

STEP 1. STRUT TO DUCT

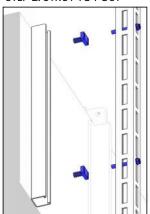


FIX 41mm STRUT TO DUCT WITH 12g TEK SCREWS: Qty 8 Min.

(4- WITHIN TOP 100mm,

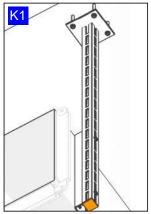
4- WITHIN BOTTOM 100mm)



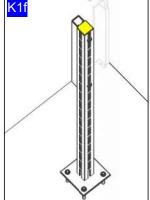


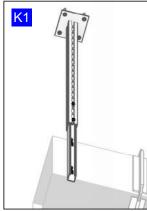
FIX 41mm STRUT TO POST WITH MI0 BOLT THROUGH (MI0x75) WITH 1-FMI063 AND FMI008 AT MAX 400mm CTS.

STEP 3. POST ANCHORS



FIX BASEPLATE WITH 4-M10 HILTI HST3 OR 4-M10 ICCONS FM753.





ALTERNATIVE TO TYPICAL KI,
WHERE POST HEIGHT IS
GREATER THAN 1500mm.
SLEEVE 41mm STRUT TO SP50 WITH
2-M10 BOLTS & FM1008 AT
MIN 300 CTS.
FIX 41mm STRUT TO DUCT WITH
12g TEK SCREWS: Qty 8 Min.
(4- WITHIN TOP 100mm,
4- WITHIN BOTTOM 100mm)

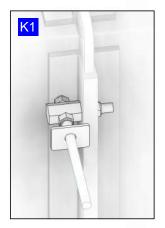
TYPICAL KI AS PER ABOVE, SHOWN FIXING TO FLOOR



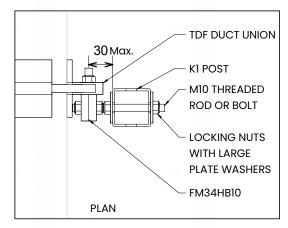
- DUCT

Alternative fixing options for K1 posts to duct.

ALTERNATIVE POST TO DUCT FIXING, FM34HB10 TO TDF DUCT UNION AVOIDS DRILLING DUCT WALL.

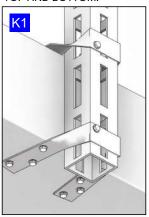




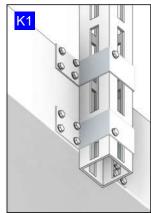


DRILL 12mm HOLES 100mm FROM TOP & BOTTOM OF DUCT & FIX 2-FM34HB10 WITH LOCKING NUT. THREADED ROD OR M10x120mm THROUGH SP50, LOCKED AS SHOWN WITH 2-LARGE FLAT WASHERS.

ALTERNATIVE METHOD, 32x1.2 METAL STRAP WITH MIN. 4-12g TEK SCREWS, TOP AND BOTTOM.



ALTERNATIVE METHOD, 3mm TOP HAT WITH MIN. 6-12g TEK SCREWS, TOP AND BOTTOM.

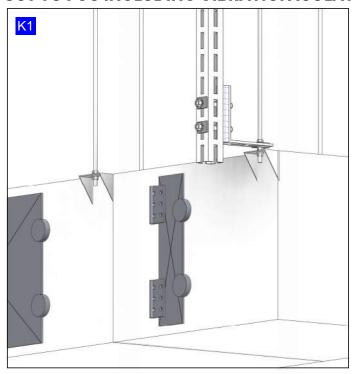


- FCU & PIPE

To prevent vibration issues when bracing equipment using cantilever posts, vibration isolation must be installed.

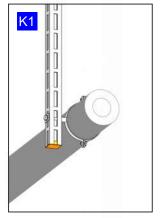
Refer to the detail below.

K1 POST TO FCU INCLUDING VIBRATION ISOLATION

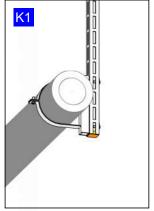


SP50-1325 BRACKET TO KI WITH VIBRATION ISOLATION AND 2-M10 BOLTS THROUGH. LOCKED TO FCU WITH NUTS TOP AND BOTTOM TO HANGING ROD.

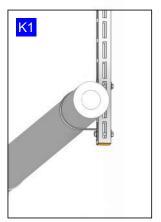
Alternative fixing options for K1 posts to pipe.



NUT CLIP WITH M10 BOLT THROUGH AND LARGE PLATE WASHER TO K1.



2-M10 BOLTS THROUGH K1 TO 41mm STRUT WITH 2-FM1008. FM132 PIPE CLAMP TO STRUT.



2-M10 BOLTS THROUGH K1 TO FM125 PIPE CLAMP TO K1. OPTION TO ADD 41mm STRUT AS PER FM132 DETAIL.



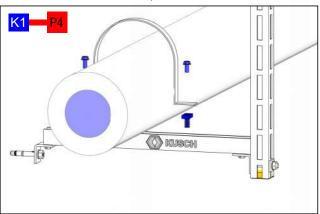


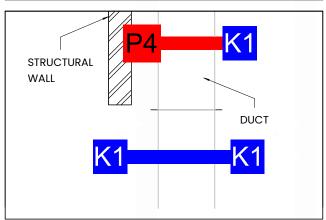


NOTE: SUPA50 POSTS ARE AVAILABLE IN 1500, 1000 & 750mm LENGTHS.

FIX 4- HILTI M10x90 HUS-H **OR** HILTI M10x90 HST3 **OR** M10x90 ICCONS FM753 **OR** APPROVED EQUIVALENT. ALL INSTALLED IN ACCORDANCE WITH MANUFACTURERS SPEC.80mm MIN. EDGE DISTANCE.

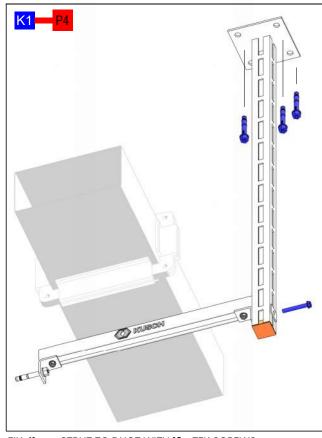
STRUT TRAPEZE TO MECHANICAL PIPEWORK, SHOWN WITH SADDLE CLAMP, M10 BOLTS AND FM1008.





TYPICAL GRAPHICAL REPRESENTATION - PLAN

STRUT TRAPEZE TO DUCTWORK.

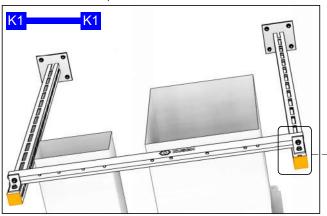


FIX 41mm STRUT TO DUCT WITH 12g TEK SCREWS: OTY 4 MIN.200mm MAX. CTS.

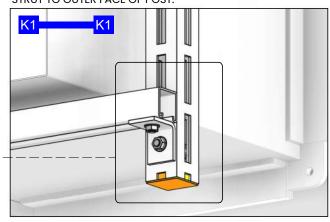
FIX 41mm STRUT TO K1 POST WITH FM1026 WITH M10 BOLT AND FM1008. STRUT WASHER TO M10 BOLT THROUGH POST TO FM1026.

SAFETY CAP AS REQUIRED.

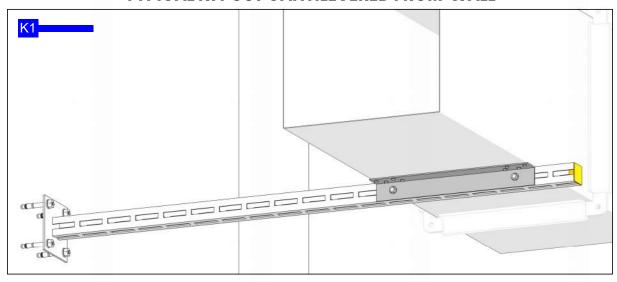
TYPICAL K1 TRAPEZE, 2-K1 POSTS WITH 41mm STRUT TRAPEZE.



ALTERNATE BRACKET ARRANGEMENT, STRUT TO OUTER FACE OF POST.

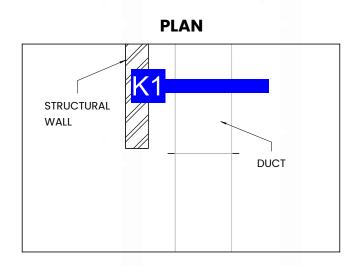


TYPICAL K1 POST CANTILEVERED FROM WALL

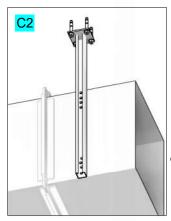


Apply the same fixing methodology to wall mounted K1 as we do for floor or soffit fixed.

Ensure wall is concrete or core filled blockwork.





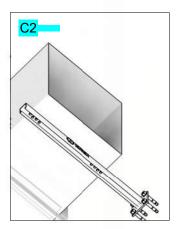


WELDED BASEPLATE TO 41mm STRUT. FIXING DETAILS TO DUCT AND PIPE AS PER K1 POST. 12g TEK SCREWS: Qty 8 Min.

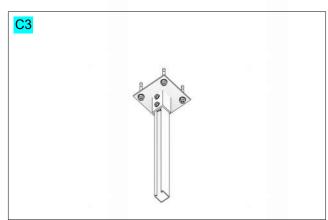
> (4- WITHIN TOP 100mm, 4- WITHIN BOTTOM 100mm).

FIX FM2073 WELDED 41mm STRUT WITH 4-HILTI M10x90 HST3 OR 4-M10x90 ICCONS FM753 OR APPROVED EQUIVALENT. ALL INSTALLED IN ACCORDANCE WITH MANUFACTURERS SPEC. 80mm MIN. EDGE DISTANCE.

NOTE: FM2073 (L) LENGTHS ARE MADE TO ORDER.



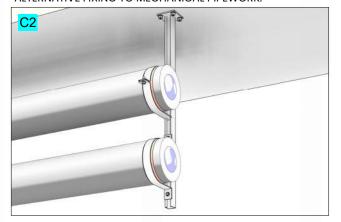
C2 & C3 can be applied to duct and pipe in all the ways K1 posts can, at reduced capacity, as specified by the design engineer.



FM2072 BOLTED BASEPLATE

41mm STRUT BASEPLATE WITH 4-M10 SEISMIC RATED ANCHORS. 2-M10x35 G4.6 BOLTS THROUGH STUB TO FM1008 WITHIN STRUT.

ALTERNATIVE FIXING TO MECHANICAL PIPEWORK.



FM132 PIPE CLAMP TO STRUT, OR 2-M10 BOLTS & 2-FM1008 TO FM125 PIPE CLAMP.

ALTERNATIVE FIXING TO DUCT UNION.



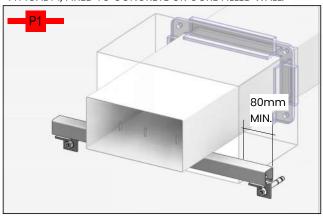
FIX DUCT WITH M10 BOLTS THROUGH DUCT FLANGE INTO FM1008.

- WALL FIXED STRUT BRACES

FIX TO: CONCRETE / CORE-FILLED BLOCK WALL WITH
HILTI M10x90 HUS-H **OR** HILTI M10x90 HST3 **OR** M10x90 ICCONS FM753 **OR** APPROVED EQUIVALENT.

(ALL ACCORDING TO MANUFACTURERS SPEC.)

TYPICAL P1, FIXED TO CONCRETE OR CORE FILLED WALL.

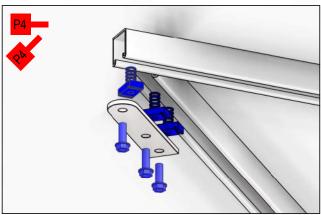


FIX DUCT WITH 12g TEK SCREWS: QTY 4 MIN. AT 200mm MAX. CTS

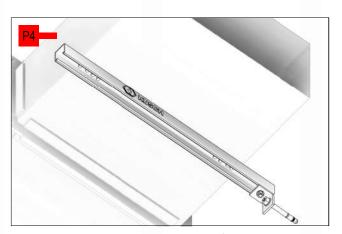
41mm STRUT WITH FM1010, M12 BOLTS & FM1026 ANGLE BRACKETS.

MAINTAIN 80mm MIN EDGE DISTANCE TO ANCHORS.

VARIATION. OF P4, P4T (TWIN), GREATER CAPACITY WITH ANGLE BRACE.



P2324 BRACKET w/ 3-M12 BOLTS & FM1010.

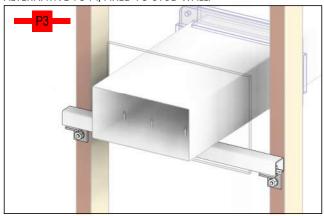


FIX DUCT WITH 12g TEK SCREWS: Qty 8 Min.

(4- WITHIN FIRST 100mm, 4- WITHIN LAST 100mm).

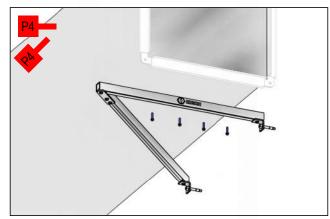
41mm STRUT WITH FM1010, M12 BOLTS & FM1026 ANGLE BRACKETS.
MAINTAIN 80mm MIN EDGE DISTANCE TO ANCHORS.

ALTERNATIVE TO P1, FIXED TO STUD WALL.

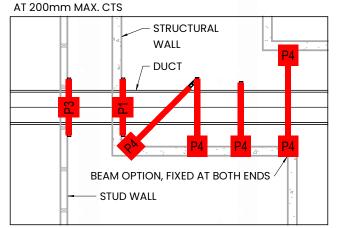


FIX DUCT WITH 12g TEK SCREWS: QTY 4 MIN. SPACING @ 200mm MAX.

 $\ensuremath{\mathsf{M10x45}}$ COACH BOLT TO TIMBER STUDS. M10 BOLTS TO STEEL STUDS.



FIX DUCT WITH 12g TEK SCREWS: QTY 4 MIN.

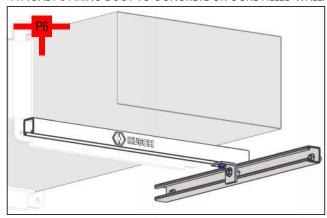


TYPICAL GRAPHICAL REPRESENTATION - PLAN



FIX TO: CONCRETE / CORE-FILLED BLOCK WALL WITH HILTI M10x90 HUS-H OR HILTI M10x90 HST3 OR M10x90 ICCONS FM753 OR APPROVED EQUIVALENT. (ALL ACCORDING TO MANUFACTURERS SPEC.)

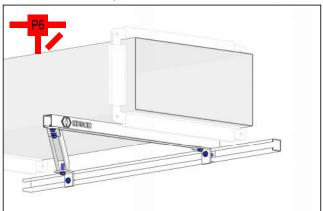
TYPICAL P6 FIXING DUCT TO CONCRETE OR CORE FILLED WALL.



FIX DUCT WITH 12g TEK SCREWS: Qty 8 Min. (4- WITHIN FIRST 100mm, 4- WITHIN LAST 100mm). FIX FM1026 ANGLE BRACKET TO STRUT WITH 2-M12 BOLT AND FM1010.

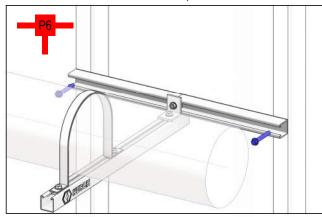
ALTERNATIVE TO P6, P6T (TWIN), GREATER CAPACITY WITH ANGLE BRACE.

FIXING TO CONCRETE, CORE FILLED OR STUD WALL.



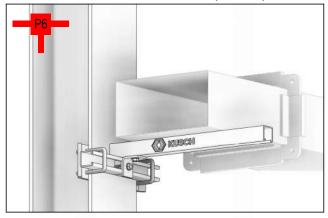
FM2324 WITH 3-M12 BOLTS AND 3-FM1010. FM1026, M12 BOLTS AND FM1010 AS PER TYPICAL P4T / P6. FIX DUCT WITH 12g TEK SCREWS: QTY 4 MIN. AT 200mm MAX. CTS.

ALTERNATIVE FIXING TO STUD WALL, TYPICAL PIPE CLAMP.



FIX TO STEEL FRAME WITH 14g TEK SCREWS. FIX TO TIMBER FRAME WITH M10X45 COACH BOLTS.

ALTERNATIVE P6, CLAMPED TO COLUMN (FLANGE).



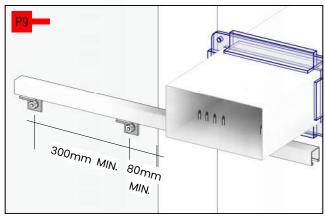
CLAMP 2-FM174 TO 41mm STRUT AND TO COLUMN FLANGE. FIX FM1026 BRACKET, M12 BOLTS AND FM1010 TO STRUT. FIX DUCT WITH 12g TEK SCREWS: Qty 8 Min.

(4- WITHIN FIRST 100mm, 4- WITHIN LAST 100mm).

FIX TO: CONCRETE / CORE-FILLED BLOCK WALL WITH
HILTI M10x90 HUS-H **OR** HILTI M10x90 HST3 **OR** M10x90 ICCONS FM753 **OR** APPROVED EQUIVALENT.

(ALL ACCORDING TO MANUFACTURERS SPEC.)

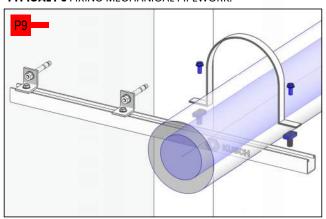
TYPICAL P9 TO CONRETE, CORE FILLED OR STUD WALL



TO CONCRETE, COREFILLED BLOCKWORK OR TO STUD WALL. FIX DUCT WITH 12g TEK SCREWS: Qty 8 Min.

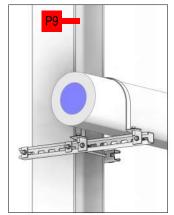
(4- WITHIN FIRST 100mm, 4- WITHIN LAST 100mm).

TYPICAL P9 FIXING MECHANICAL PIPEWORK.



FIX PIPE WITH FM125 OR FM132 TYPE PIPE CLAMPS.

ALTERNATIVE P9 OPTIONS, CLAMPED TO STRUCTURAL COLUMNS.





M12 ROD WITH LARGE PLATE WASHERS EITHER SIDE OF STRUT / 50x3 DURAGAL EQUAL ANGLE.
FM1026, M12 BOLTS AND FM1010 FOR PIPE CLAMP.
FIX DUCT WITH 12g TEK SCREWS: Qty 8 Min.

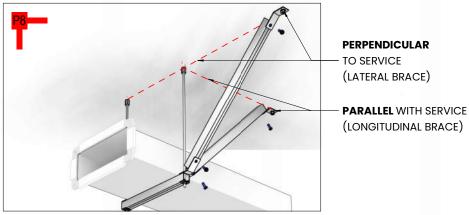
(4- WITHIN FIRST 100mm, 4- WITHIN LAST 100mm).



FM1546 BRACKETS TO SOFFIT TO THIS LAYOUT WITH HILTI M10x90 HUS-H **OR** HILTI M10x90 HST3 **OR** M10x90 ICCONS FM753 **OR** APPROVED EQUIVALENT. ALL INSTALLED IN ACCORDANCE WITH MANUFACTURERS SPEC.80mm MIN. EDGE DISTANCE.

TYPICAL P8 SET OUT.

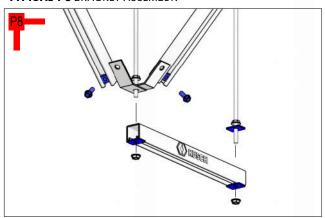
DISTANCE FROM HANGER **EQUALS**HEIGHT OF HANGER
(ACHIEVE 45°).



OPTION TO USE E1354 HINGE WHERE FM1546 IS UNSUITABLE. MAINTAIN ANGLES FLATTER THAN 45°.

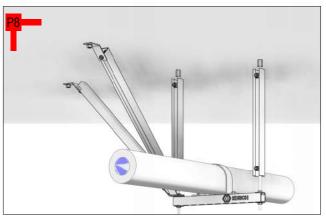
FIX DUCT WITH 12g TEK SCREWS: QTY 4 MIN. AT 200mm MAX. CTS.

TYPICAL P8 BRACKET ASSEMBLY.



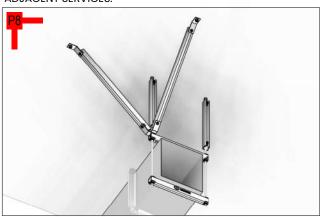
FM1546 BRACKETS TO HANGING RODS ABOVE STRUT TRAPEZE, AND STRUT WASHERS ELSEWHERE.
M12 BOLTS TO FM1546 / E1354 WITH FM1010.

TYPICAL P8 TO PIPEWORK.



FIX WITH FM125 OR FM132 CLAMPS, M10 BOLTS & CHANNEL NUTS. (FERRULES AS REQUIRED)

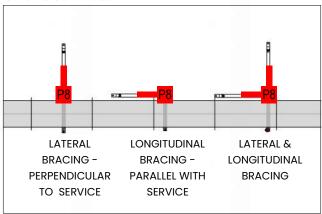
ALTERNATIVE TO TYPICAL P8. RELOCATING THE BRACE TO AN INTERMEDIATE TRAPEZE PROVIDES MORE CLEARANCE TO ADJACENT SERVICES.



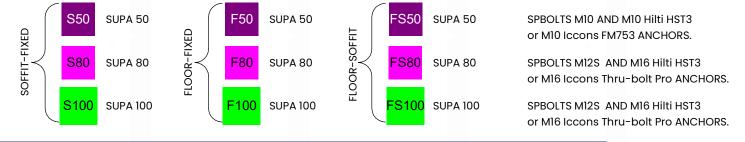
FIX DUCT WITH 12g TEK SCREWS: QTY 4 MIN. AT 200mm MAX. CTS.

TO **TOP AND BOTTOM** TRAPEZE

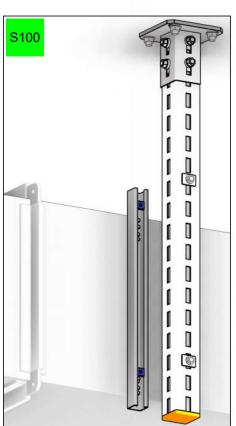
VARIATIONS OF P8 AS APPLIED BY DESIGN ENGINEER TO SPECIFIC SCENARIOS.



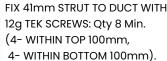
TYPICAL GRAPHICAL REPRESENTATION - PLAN



Duct & pipe fixing method similar **across all types** (SP100, SP80 & SP50) floor, soffit and floor-soffit (column) types.



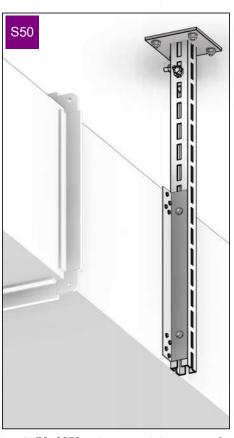
FIX **\$P80/100-2072** BASEPLATE TO SUPA WITH 6-\$PBOLT-M12S. FIX BASEPLATE TO SOFFIT WITH 4-M16 HILTI HST3, ICCONS FM753 OR APPROVED EQUIVALENT SEISMIC RATED ANCHORS.



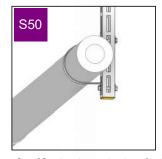
FIX 41mm STRUT TO **SP100 / SP80 / SP50** POST / COLUMN WITH MIN 2-FM1010, M12 BOLT THROUGH AND LARGE PLATE WASHER.

FIX 50x3 DURAGAL EQUAL ANGLE
TO DUCT WITH
12g TEK SCREWS: Qty 8 Min.
(4- WITHIN TOP 100mm,
4- WITHIN BOTTOM 100mm).

FIX 50x3 DURAGAL EQUAL ANGLE TO SP100 / SP80 / SP50 POST / COLUMN WITH MIN 2-M12 BOLT THROUGH AND LARGE PLATE WASHER.



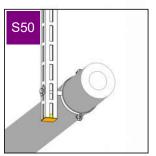
FIX **SP50-2072** BASEPLATE TO SUPA WITH 2-SPBOLT-MIOS. FIX BASEPLATE TO SOFFIT WITH 4-MIO HILTI HST3, ICCONS FM753 OR APPROVED EQUIVALENT SEISMIC RATED ANCHORS.



2-M10 BOLTS THROUGH K1 TO FM125 PIPE CLAMP TO K1. OPTION TO ADD 41mm STRUT AS PER FM132 DETAIL.

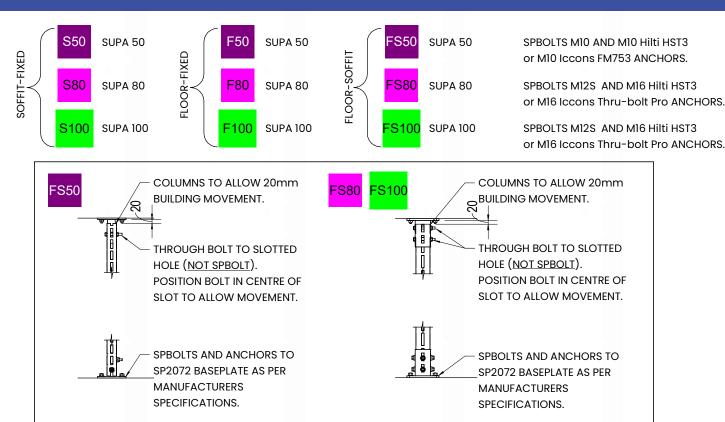


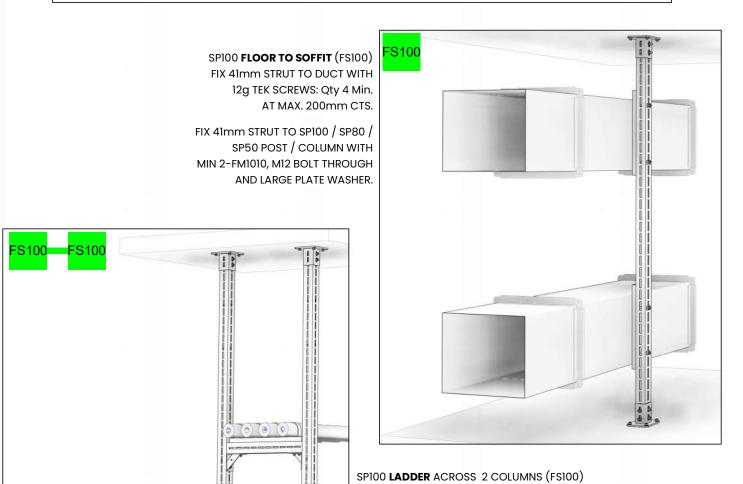
2-M10 BOLTS THROUGH K1 TO 41mm STRUT WITH 2-FM1008. FM132 PIPE CLAMP TO STRUT.



NUT CLIP WITH M10 BOLT THROUGH AND LARGE PLATE WASHER TO K1.



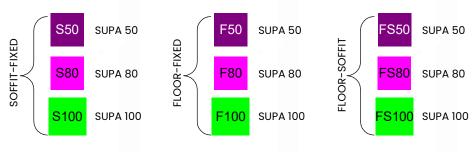




SP100-2484 ANGLE BRACKET WITH

41mm STRUT FIXED TO SP100 MEMBER WITH M12 BOLTS THROUGH AND FM1010 @ 400mm CTS.

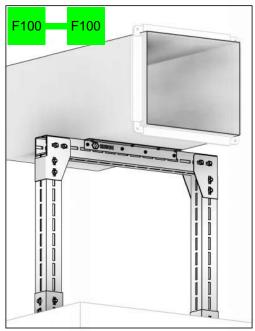
4-SPBOLT-M12S.



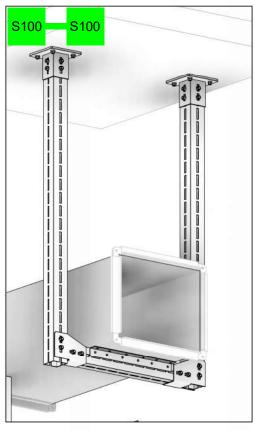
SPBOLTS M10 AND M10 Hilti HST3 or M10 Iccons FM753 ANCHORS.

SPBOLTS M12S AND M16 Hilti HST3 or M16 Iccons Thru-bolt Pro ANCHORS.

SPBOLTS M12S AND M16 Hilti HST3 or M16 Iccons Thru-bolt Pro ANCHORS.



H3 POST HURDLE FRAME, WITH 2-SP156 SHOE BRACKETS EACH WITH 8-SPBOLT-M12S. FIX DUCT TO SP100 WITH EITHER 41mm STRUT OR 50x3 DURAGAL EQUAL ANGLE. MIN. 4-12g TEK SCREWS AT MAX 200mm CTS.



J3 POST HURDLE FRAME, WITH 2-SP156 SHOE BRACKETS EACH WITH 8-SPBOLT-M12S. FIX DUCT TO SP100 WITH EITHER 41mm STRUT OR 50x3 DURAGAL EQUAL ANGLE. MIN. 4-12g TEK SCREWS AT MAX 200mm CTS.





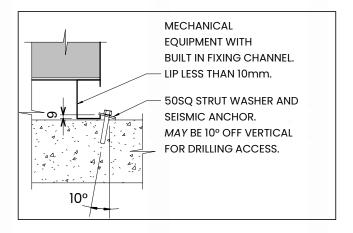


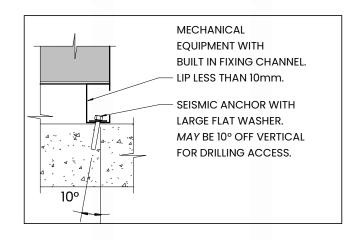
Type and size of fixings for floor mounted plant vary depending on dimensions and weight of the equipment.

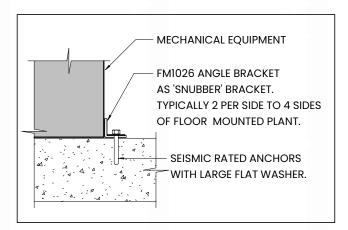
Fixing design will be on a case-by-case basis.

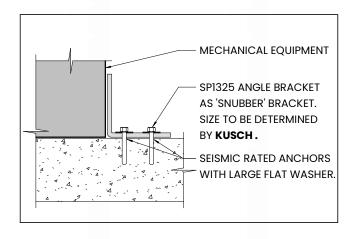
Talk to a **KUSCH** engineer for details / design.

IN ALL CASES, USE SEISMIC RATED ANCHORS AND ENSURE THERE IS 80mm MINIMUM EDGE DISTANCE. USE SPRING MOUNTS AS REQUIRED.





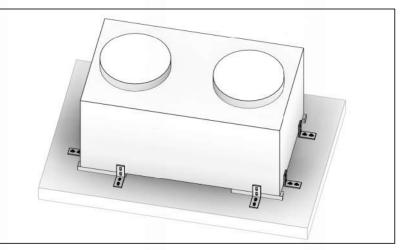




TYPICAL SNUBBER BRACKET DESIGN OPTION

2-SP80-1325 ANGLE BRACKETS PER SIDE WITH 2-M12 SEISMIC ANCHORS EACH, TO THIS 12.5 TONNE CONDENSING UNIT.

MINIMUM 80mm FIXING TO EDGE OF PLINTH.





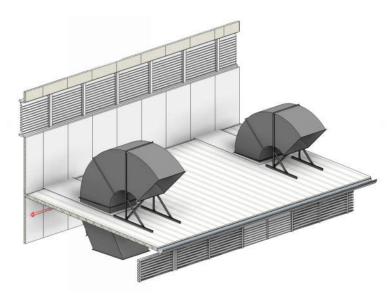
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ROOF MOUNTED MECHANICAL EQUIPMENT

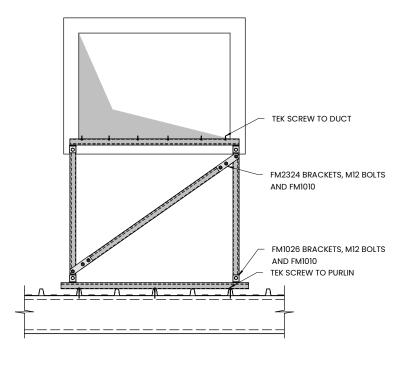
In most cases, wind will be the governing load case for roof-mounted duct & equipment.

Wind loads vary between sites. **KUSCH** will provide project specific details for your roof-mounted services.

EXAMPLES OF ROOF SUPPORT / BRACING



KUSCH ENGINEERS UTILIZE OFF-THE-SHELF PARTS WHEREVER POSSIBLE TO ENABLE EASE OF INSTALLATION WITH PRODUCTS YOU ARE FAMILIAR WITH.



REFER QUESTIONS TO W: kusch.com.au E: design@kusch.com.au T: 1300 10 22 30



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